



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4956-35
Job Sheet 173016



Part No: D4956-35

Job Qty: 10 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A SHEETS 6,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		18/03/29
100	Waterjet	10 pcs	3/3/18	3/3/18	0.00	1.33	Waterjet1		18/03/29
120	QC	10 pcs	3/3/18	3/3/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs	3/3/18	3/3/18	0.18	0.21	Brake NC 1		9-89
140	QC	10 pcs	3/3/18	3/3/18	0.00	0.00	QC5		21
150	HandFinish	10 pcs	3/5/18	3/5/18	0.00	0.50	HandFinish4		21/03/2018
160	QC	10 pcs	3/5/18	3/5/18	0.00	0.00	QC3		11 APR 23 2018
170	Packaging	10 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	10 Ea	3/5/18	3/5/18	0.00	0.00	QC21		DAS 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	7 sf (.7 ea)	90-Start up Operation	
ROCKGUARD	138854			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	7	169	0

-DART
AEROSPACE

UART Aerospace Ltd.
1210 Aberdeen Street
Hawkesbury, ON K84 1K7
CANADA
TEL.: 1 813 832-8200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S057063



Part: D4956-35

Job No: 173016

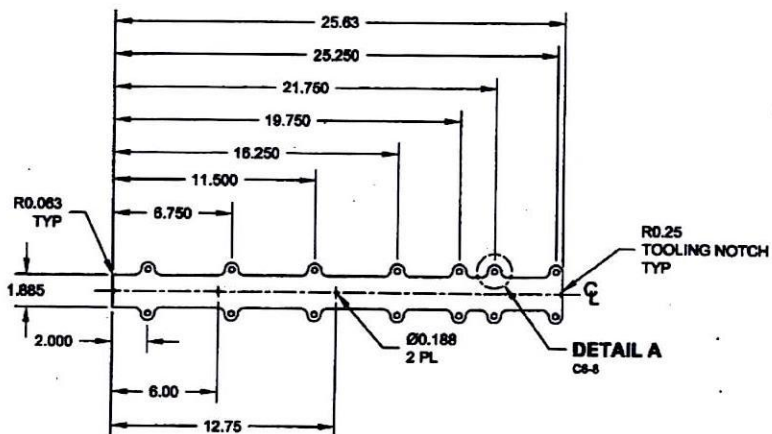
Serial No/Batch: S057063

Revision:
Inspector:

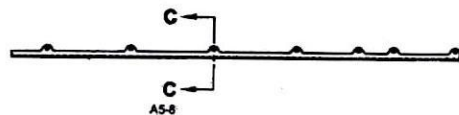
Date: 03/29/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187	Diameter	
2	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
3	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
4	Wearshoe	1.885Inches ± 0.010	1.895 1.875		
5	Wearshoe	2.000Inches ± 0.010	2.010 1.990		
6	Wearshoe	6.750Inches ± 0.010	6.760 6.740		
7	Wearshoe	11.500Inches ± 0.010	11.510 11.490		
8	Wearshoe	16.250Inches ± 0.010	16.260 16.240		
9	Wearshoe	19.750Inches ± 0.010	19.760 19.740		
10	Wearshoe	21.750Inches ± 0.010	21.760 21.740		
11	Wearshoe	25.250Inches ± 0.030	25.280 25.220		
12	Wearshoe	25.630Inches ± 0.030	25.660 25.600		
13	Wearshoe	6.000Inches ± 0.030	6.030 5.970		
14	Wearshoe	12.750Inches ± 0.030	12.780 12.720		
15	Wearshoe	0.040Inches ± 0.010	0.050 0.030		

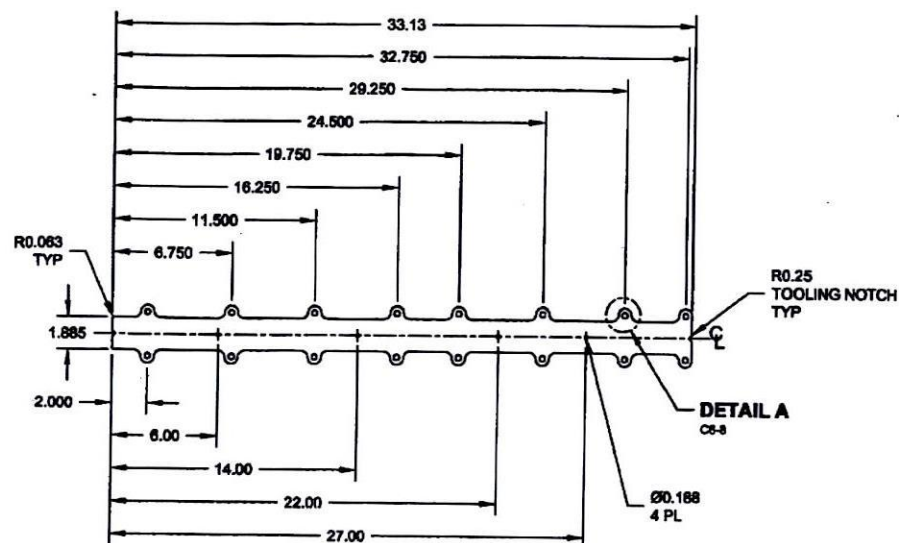
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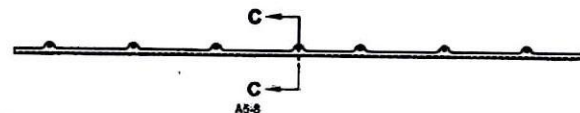
D4956-35F FLAT PATTERN



D4956-35 WEARSHOE
(MAKE FROM D4956-35F)



D4956-37F FLAT PATTERN



D4956-37 WEARSHOE
(MAKE FROM D4956-37F)

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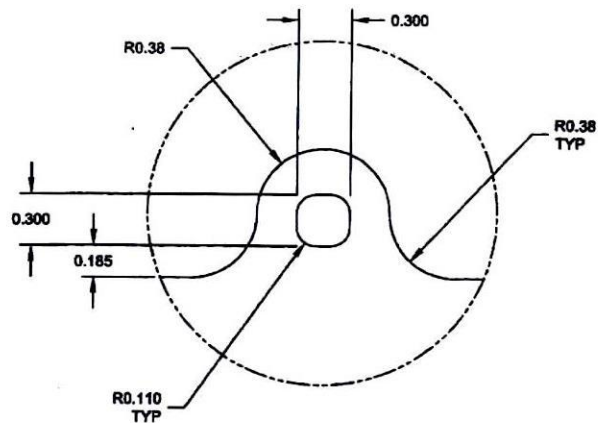
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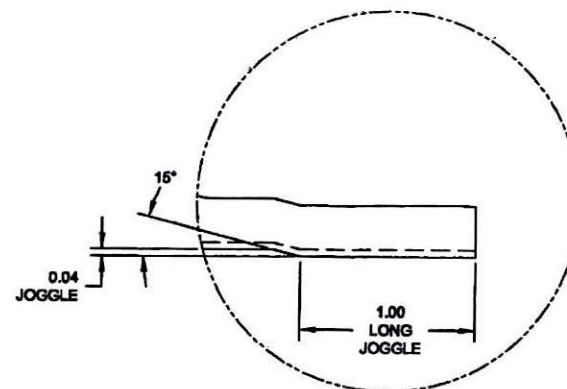
NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.038 THICK (20 GAUGE)
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S20GA
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND B/N PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
- 7) WEIGHT: D4956-35 = 0.60 lbs; D4956-37 = 0.76 lbs
- 8) SYMMETRY: ABOUT CENTERLINE

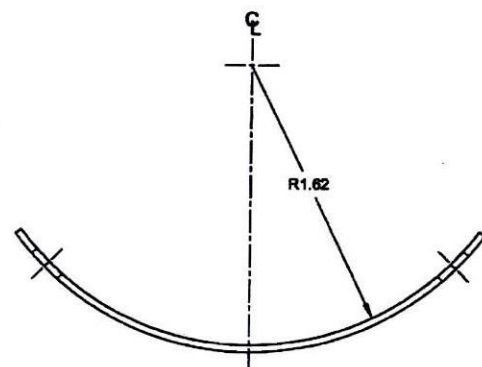
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4956	SHEET 6 OF 8
APPROVED		TITLE	SCALE
DE APPR.		WEARSHOE	NTS
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DETAIL A C6-1 C4-1
C6-2
C6-3 C1-3
C2-4
C6-5 C2-5
C6-6 C2-6
C4-7 C3-7



DETAIL B B6-1 B2-1
B3-2
B5-3 B1-3
B2-4
B4-7 B1-7



SECTION C-C B7-1 B3-1
B5-2
B7-3 B3-3
B8-4
B7-5 B3-5
B7-6 B3-6
B7-7 B3-7

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MFG. APPR.	IS	D4956	SHEET 8 OF 8
APPROVED	12	TITLE	SCALE
DE APPR.		WEARSHOE	NT
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